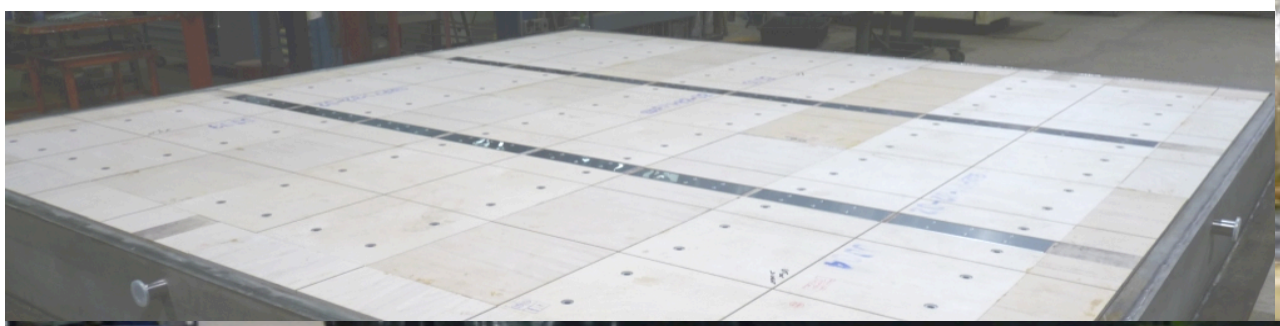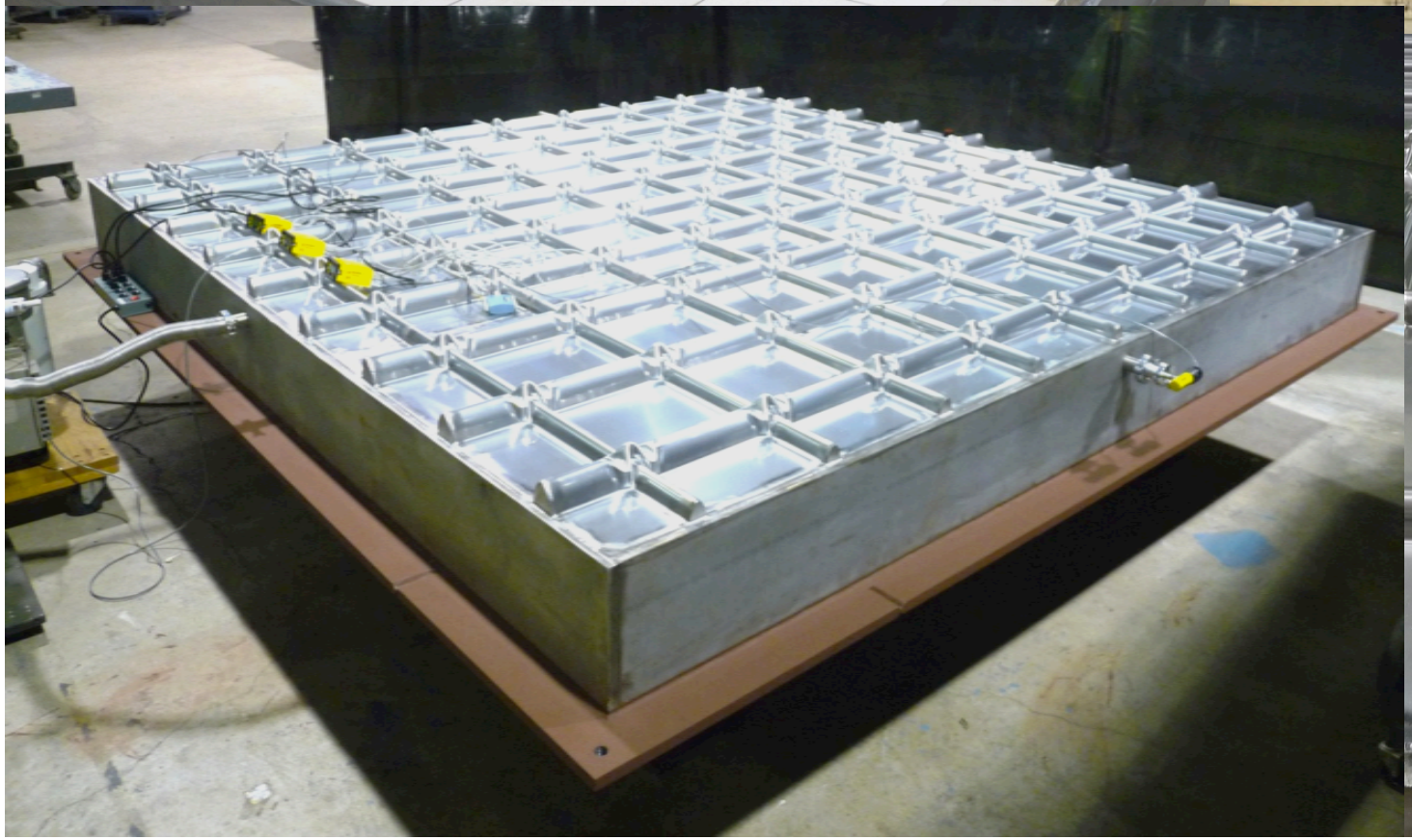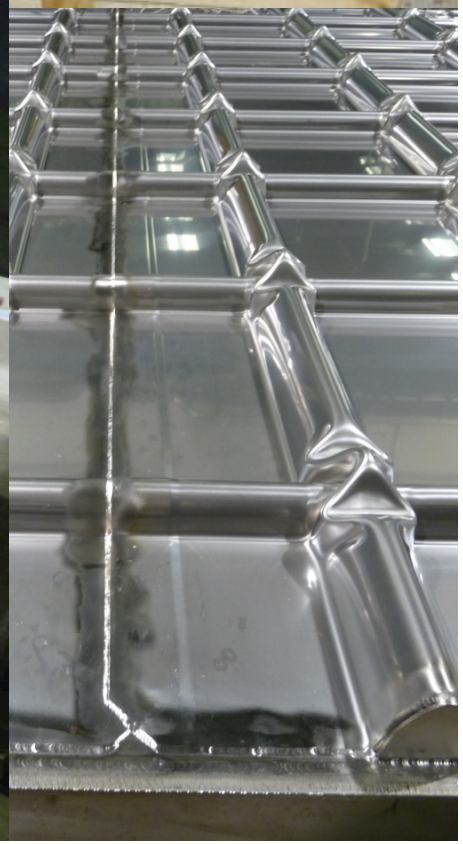Assembly of first membrane panel showing: delivery crate, (from Korea to Fermilab), insulation backing, weld between two overlapping panes, and 3 panel section ready for leak testing.